Waco Corp.

How to Install Your POU Water Cooler

A PRECAUTIONS

- 1 Indoor use only.
- 2 Do not tilt the unit more than 45° when moving.
- **3** After relocating, power on the unit within 1 hour.
- 4 Before powering on, fill the water tank completely.
- Before powering on, verify that the unit's electrical requirements match your supply.
- **Maximum inlet water pressure:** 110 psi (7 kgf/cm²)

INSTALLATION

- **1 Turn off** the main water supply valve.
- **Remove** the existing cold-water tap from your building's water line.
- **Solution** Locate the pipe connector in the product kit. Ensure its shut-off valve is closed, then attach it to the building's water line.
- Find the provided plastic tubing and connect it to the inlet fitting on the back of the cooler.

Flushing Notice:

After installation or filter replacement, black carbon particles may appear in your water.

Do **not** drink this water. Flush at least **10 minutes** of water through the filter before use (see steps 5–6).

- **5 Disconnect** the tubing between the final filter and the water tanks.
- **6 Attach** a length of plastic tubing to the outlet of the final filter, and route it to a drain so wastewater flows away.
- **Turn on** the main water supply valve and open the pipe connector to fill the unit.
- **Dispense** water from both the cold and hot taps until no air remains and tanks are full.
- 1 Plug in the cooler and power on once the tanks are completely filled.



LONG-TERM STORAGE

If you will not use the unit for an extended period:

- **1** Power off and unplug the cooler.
- 2 **Shut off** the main water supply valve.
- 3 **Drain** all water from the system.
- **Open** the drainage cap on the back of the unit and allow any remaining water to drain out.



